

Garant
Solid carbide roughing end mill, uncoated, Ø d11 DC: 8mm


Order data

Order number	205330 8
GTIN	4045197643995
Item class	11X

Description

Version:
Dimensions similar to DIN 6527.
Knuckle form profile.
Special profile for machining non-ferrous metals.

Technical description

Recess Ø D ₁	7.8 mm
Feed f _z for side milling in short-chipping aluminium	0.08 mm
No. of teeth Z	3
Feed f _z for slot milling in short-chipping aluminium	0.06 mm
Overhang length L ₁ incl. recess	27 mm
Corner chamfer width at 45°	0.45 mm
Cutting edge Ø D _c	8 mm
Shank Ø D _s	8 mm
Overall length L	63 mm
Flute length L _c	16 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal Ø	d11

Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Milling profile	WR
Cutting width a_e for milling operation	$0.5 \times D$ for side milling
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Colour ring	yellow
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Aluminium	Suitable	270 m/min	N
Aluminium (short chipping)	suitable	250 m/min	N
Alu > 10% Si	suitable only under restricted conditions	180 m/min	N
Cu	Suitable	80 m/min	N
CuZn	Suitable	100 m/min	N
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable only under restricted conditions		
Air	Suitable only under restricted conditions		